

# VeriFacts Steel / Alloy OEM Wheel Repair Matrix

The following is for informational purposes only. It is believed to be accurate at the time of publication. Subject to change without notice.

Manufacturer	Welding	Bending	Hammering	Straightening	Re-Machining	Re-Forming	New Material	Sanding	Polishing	Minor Cosmetic	Refinish	Notes
<b>BMW / Alloy Wheels</b>	No	No	No	No	No	No	No	No	Yes, specific guidelines	Yes, specific guidelines	Yes, specific guidelines	Per BMW Color System Document 01/99. Light alloy wheels w/3layer -silver paint- polaris, arctic silver and rim silver. Bright Finished - transparent lacquer spray or pen only. Body Color - Use the products that you know to work. Brilliant finish - there are no means of repairing this finish. Per BMW Color System Document
<b>Chrysler / Alloy Wheels</b>	No	No	No	No	No	No	No	Yes	Yes, specific guidelines	Yes, specific guidelines	Yes, specific guidelines	Chrysler Document on Reconditioning wheels. Discard the wheel if beyond surface damage, bent, cracked, or there is corrosion on the wheel. Repairs are limited to paint and clear coat. Paint curing over 200 degrees is not permitted.
<b>Chrysler / Steel Wheels</b>	No	No	No	No	No	No	No	Yes	Yes, specific guidelines	Yes, specific guidelines	Yes, specific guidelines	Chrysler Document on Reconditioning wheels. Discard the wheel if beyond surface damage, bent, cracked, or there is corrosion on the wheel. Repairs are limited to paint and clear coat. Paint curing over 200 degrees is not permitted.
<b>Ford / Alloy Wheels (includes Lincoln / Mercury)</b>	No	No	No	No	No	No	No	Yes	Yes, specific guidelines	Yes, specific guidelines	Yes, specific guidelines	Wheel Repair Statement 04/04. Wheel part numbers must match - surface damage only - carefully inspect wheel - discard the wheel if beyond surface damage, bent, cracked, or there is corrosion on the wheel.
<b>Ford / Steel Wheels (includes Lincoln / Mercury)</b>	No	No	No	No	No	No	No	Yes	Yes, specific guidelines	Yes, specific guidelines	Yes, specific guidelines	Wheel Repair Statement 04/04. Wheel part numbers must match - surface damage only - carefully inspect wheel - discard the wheel if beyond surface damage, bent, cracked, or there is corrosion on the wheel.
<b>GM / Alloy Wheels (includes 2007 and prior cars and trucks; 2003-2007 H2; 2006-2007 H3; 2003-2007 Saab 9-7X)</b>	No	No	No	No	No	No	No	Yes	Yes, specific guidelines	Yes, specific guidelines	Yes, specific guidelines	Document ID# 1841203 surface damage only - carefully inspect wheel - discard the wheel if beyond surface damage, bent, cracked, or there is corrosion on the wheel. Certain wheels require specialty refinishing only.
<b>Honda / Alloy Wheels (includes Acura)</b>	No	No	No	No	No	No	No	Yes	Yes	Yes	Yes	Honda Position Statement 06/07 (includes Acura). Repair is strictly limited to minor cosmetic sanding or polishing that removes just the finish. OEM will not warrant any wheel other than an undamaged original or a new replacement part.
<b>Honda / Steel Wheels (includes Acura)</b>	No	No	No	No	No	No	No	Yes	Yes	Yes	Yes	Honda Position Statement 06/07 (includes Acura). Repair is strictly limited to minor cosmetic sanding or polishing that removes just the finish. OEM will not warrant any wheel other than an undamaged original or a new replacement part.

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<b>Toyota / Alloy Wheels (includes Scion / Lexus)</b>	No	No	No	No	No	No	No	Yes	Yes, specific guidelines	Yes, specific guidelines	Yes, specific guidelines	Toyota Bulletin # 154 surface damage only - Inspect with highest regard for safety - discard the wheel if beyond surface damage, bent, cracked, or there is corrosion on the wheel.
<b>Toyota / Steel Wheels (includes Scion / Lexus)</b>	No	No	No	No	No	No	No	Yes	Yes, specific guidelines	Yes, specific guidelines	Yes, specific guidelines	Toyota Bulletin # 154 surface damage only - Inspect with highest regard for safety - discard the wheel if beyond surface damage, bent, cracked, or there is corrosion on the wheel.

VeriFacts Automotive is working with the following manufacturers to obtain their position on wheel repairs:

Acura, Audi, Infiniti, Isuzu, Kia, Land Rover, Mazda, Mercedes-Benz, Mini, Mitsubishi, Nissan, Saturn, Subaru, Suzuki, Volkswagen, Volvo